

12/08/2015

Report on a Project's Components and Configuration

1

Project: MC001580 - Downtime Rebuild LLC A51 S/N: 35 2/6/02 EXF

WBS Element: MC001580.1.1 - Downtime Rebuild LLC A51 S/N: 35 2/6/02 EXF

Sales Order: 49664

Sales Order: 52249

Ac t.	Material	Description	Quantity	Pl nt	Lo c	Req. Date	Plan Ship
0010	A51	a51 Horizontal Machining Center	1.000	0500	NO RF	02/08/2002	
		Spindle					
		01001	12,000 RPM High Power Spindle				
		Shank					
		04001	CAT 40 Spindle Interface				
		Retention stud					
		05000	JIS Retention Stud				
		Table					
		13001	One Degree Indexing Table				
		ATC					
		14001	Sixty (60) Tool Magazine				
		Machine color					
		16000	Navy Blue Two tone				
		APC					
		19000	Pallet Changer				
		19002	P/C Cover w/ Door Intlck				
		19006	Pallet random coding function				
		Pallet					
		27000	400mm Tapped Hole Pallets				
		Coolant					
		29000	Eight (8) Nozzle Coolant				
		29001	Overhead shower coolant system				
		29005	300 psi TSC and Air				
		29022	Water Soluable Coolant				
		Chip removal					
		30000	Lift-up Chip Conveyor				
		Splash guard					
		31000	Automatic Splash Guard				
		31009	Splash guard door interlock				
		Air/hydraulic pressure					
		32000	Air Dryer				
		Others					

47006	Three Color Signal Light
Manual	
47500	Japanese-English Users manual
47507	FANUC English manual
Overseas specification	
48001	Unit: Inch
48003	English Specification
48014	English Display
Packing/Lifting fixture/Anchor	
48500	Export Packing
Spindle	
C0002	Rigid Tapping (G84)
Frequency	
51001	60Hz
Voltage	
52005	460V
Electric regulation	
53000	JIS Electrical Regulation
Programming method	
58000	Inch/Metric Selection
Part program storage & editing	
61013	Prog Storage 1050ft
61018	Registered program number: 63
Tool compensation	

12/08/2015
2

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65008	Tool Offsets Pairs (Total): 99
65013	Tool Offset Memory Type `A`
Programming support function	
68009	Custom Macro B

0010 E22379-Z	KIT - TRANS. J66/a51 (65KVA)	1.000	0500	STK	03/01/2002
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WBS Element: MC001580.1.1.1 - FANUC OPTIONS

Sales Order: 52249

Ac t.	Material	Description	Quantity	Pl nt	Lo c	Req. Date	Plan Ship
00 81	A51_OPTIONS	A51 MACHINE CENTER OPTIONS	1.000	05 00	ST K	04/27/2 002	
		Interpolation					
		59000				Helical Interpolation	
		Part program storage & editing					
		61019				125 Registerable Programs	

Coordinate system	
66003	Additional 48 Work Offsets